



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3847-1
Job Sheet 187301



Part No: D3847-1

Job Qty: 16 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/14/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV D SHEETS 1,7 IPP RevA: New issue DD verified by:EC IPP REV:B 14.11.25 AS PER DWG REV.C DD VERF:JLM IPP REV:C 16.03.31 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	16 pcs	12/14/18	12/14/18	0.00	1.00	Waterjet - Flow		SC 18/11/18
110	QC	16 pcs	12/14/18	12/14/18	0.00	0.00	QC2 Waterjet-2		SC 18/11/18
120	QC	16 pcs	12/14/18	12/14/18	0.00	0.00	QC8-3		DEC 04 2018 68
130	Brake NC	16 pcs	12/14/18	12/14/18	0.32	0.30	Brake NC 1		SB 18/11/18
140	QC	16 pcs	12/14/18	12/14/18	0.00	0.00	QC5		DEC 17 2018 68
150	Autoweld 1	16 pcs	12/14/18	12/14/18	0.00	1.23	Automated welding		18/12/18
160	QC	16 pcs	12/14/18	12/14/18	0.00	0.00	QC5		DEC 18 2018 68
170	QC	16 pcs	12/14/18	12/14/18	0.00	0.00	QC10		38 9-89
193	HandFinish	16 pcs	12/14/18	12/14/18	0.00	0.45	HandFinish4		AB 18-1-18
196	QC	16 pcs	12/14/18	12/14/18	0.00	0.00	QC3		JAN 09 2019 68
200	Packaging	16 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1	FP001	BEB 19-01-09-89
210	QC21-SA	16 Ea	12/14/18	12/14/18	0.00	0.00	QC21		21 9-89

Part Op 100 - 1-Cut as per Dwg D3847

Descriptions: 130 - Form as per dwg

150 - Weld hardcoat as per dwg A/R 8259 Batch: _____

193 - APPLY TEXTURE COATING ON TOP CONCAVE SURFACE AS PER DWG 5140628

200 - LOCATION : FG001

JAN 09 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.9776 sf (.1236 ea)	100-Waterjet - Flow - 1	512-305

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	2	148	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐	
Date : _____		Sequence #: _____		Inspector: _____ Exp Date: _____ Instructions: Various STC's	
Description Work Order Deviation				Part: D3847-1 Job No: 187301 Serial No/Batch: S133454 Container No: S133454 Revision: _____ Date: 11/30/18	
				QC / QA Coordinator	
Root Cause					
Operator ☐		☐ Pressure/Forced		☐ Misaligned/off center	
Manufacturing Process ☐		☐ Bending		☐ Folio/Program	
Equip/Tooling ☐		☐ Crushing		☐ Grain Direction	
Handling/Presservation ☐		☐ Cracks		☐ Weld	
Material ☐		☐ Crimp/Kink/Ripple/Wave/Twist		☐ Wrong Stock Pulled	
Product Improvement ☐		☐ Marks/Chatter		☐ Out of Sequence	
Process Improvement ☐		☐ Mislabeled		☐ Off-set/Set-up	
Human Factors ☐		Other/Details:			

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					